# **Heat Recovery Ventilation Units (HRV)**

#### Larger air supply rate enhanced heat exchange efficiency enhanced energy saving

The heat recovery ventilation unit (HRV) can regain heat energy lost through ventilation and reduce the room temperature fluctuation caused by ventilation process. By utilizing the most advanced technology and technics, Bosch HRV has extremely good performance. The heat exchanger core is made of special paper processed with chemical treatment, which could realize better temperature and humidity control of the room environment. Temperature exchange efficiency is above 65 % and enthalpy exchange efficiency between 50–65 %.

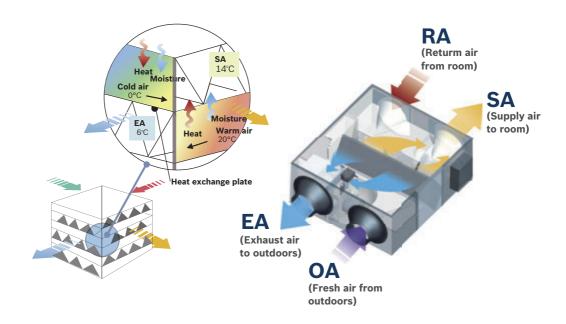
#### **Model Names**

HRV300-1 HRV800-1 HRV400-1 HRV1000-1



HRV1500-3 HRV2000-3





#### Low noise

Sound proof material is used to guarantee quiet operation.

#### Compact design, flexible installation and easy maintenance

With a minimum height of only 264 mm and 23 kg weight, the unit provides best convenience and possibility for installation in limited spaces (HRV200-1 model).

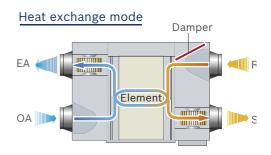
## **Multi-modes for different Situations**

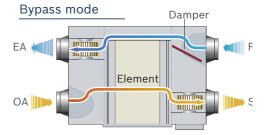
#### Heat exchange mode

When air flow formed by the fans goes through the heat exchanged core in cross way, due to temperature difference between two channels of the core, thermal transmission happens naturally. In summer days, high temperature outdoor air gets cooled by indoor exhaust air; in winter, low temperature outdoor air gets heated by indoor exhaust air. So the energy contained in exhaust air can be reclaimed and energy efficiency gets improved.

### **Bypass mode**

In mild climate areas or seasons, when temperature and humidity level difference between indoor and outdoor is small, the unit works as a conventional ventilation fan. Both supply fan and exhaust fan work at the same speed (Hi/mid/low/auto).





### Air supply mode

It is one kind of bypass mode with air supply fan speed higher than exhaust fan speed. It can be used in mild climate areas where a large amount of fresh air is needed.

#### **Exhaust air mode**

It is also one kind of bypass mode with exhaust fan speed higher than air supply fan speed. It can be used in mild climate areas where a large amounf ot exhaust air needs to be expelled.

#### **Auto mode**

The controller chooses heat exchange mode or bypass mode according to the temperature difference between outdoor and indoor temperature. Both the two fans work at low speed.

## **Flexible Control**

Interlocking control with other indoor units by controller is possible.



### **Specifications**

Model				HRV200-1	HRV300-1	HRV400-1	HRV500-1	
Power supply			V/Ph/Hz	220-240/1/50	220-240/1/50	220-240/1/50	220-240/1/50	
Cooling	Temperature	High	%	55	55	55	55	
	exchange efficiency	Medium	%	55	55	55	55	
		Low	%	60	60	60	60	
	Enthalpy exchange efficiency	High	%	50	50	50	50	
		Medium	%	50	50	50	50	
		Low	%	55	55	55	55	
Heating	Temperature exchange efficiency	High	%	60	60	60	65	
		Medium	%	60	60	60	65	
		Low	%	65	65	65	70	
	Enthalpy exchange efficiency	High	%	55	55	60	60	
		Medium	%	55	55	60	60	
		Low	%	60	60	65	65	
Sound pressure level	Heat exchange mode	High	dB(A)	27	30	32	35	
		Medium	dB(A)	26	29	31	34	
		Low	dB(A)	20	23	25	28	
	Bypass mode	High	dB(A)	28	31	33	36	
		Medium	dB(A)	27	30	32	35	
		Low	dB(A)	22	25	27	30	
Net dimension (W×D×H)			mm	866×655×264	944×722×270	944×927×270	1038×1026×270	
Packing size (W×D×H)			mm	930×730×445	1010×800×450	1010×1010×450	1120×1120×452	
Net/gross weight			kg	23/40	26/44	31/52	41/64	
Casing					Galvanized	steel plate		
Heat exchange system				Air to air cross flow total heat (sensible heat + latent heat) exchange				
Heat exchange element material				Specially processed nonflammable paper				
	Туре			Centrifugal fan				
Fan	Airflow rate	High	m³/h	200	300	400	500	
		Medium	m³/h	200	300	400	500	
		Low	m³/h	150	225	300	375	
	ESP	High	Pa	75	75	80	80	
		Medium	Pa	58	60	65	68	
		Low	Pa	35	40	43	45	
	Motor output		W	20	40	80	120	
Duct diameter	·		mm	Ф144	Ф144	Ф144	Ф194	
Operating temperature ran	ge		°C		-7~43 DB 80	)% RH or less		

- 1. For the units model of HRV (200-1000), there are 3-speed adjustable air volume (Hi, Med, Low), but for the units model of HRV (1500-2000), there are only 1-speed which cannot be adjusted.
- 2. Sound level is measured at 1.4m below the center of the body in an anechoic chamber.
- 2. Sold level is measured at 1-4m below the center of the body in an alectroic chamber.

  \* Cooling Condition: Air Exhaust Temp. 27°C DB, 19.5°C WB., Fresh Air Temp. 35°C DB, 28°C WB.

  \* Heating Condition: Air Exhaust Temp. 21°C DB, 13°C WB., Fresh Air Temp. 5°C DB, 2°C WB.

Model				HRV800-1	HRV1000-1	HRV1500-3	HRV2000-3	
Power supply			V/Ph/Hz	220-240/1/50	220-240/1/50	380-415/3/50	380-415/3/50	
Cooling	Temperature	High	%	55	55	55	55	
	exchange	Medium	%	55	55	-	-	
	efficiency	Low	%	60	60	_	-	
	Enthalpy exchange efficiency	High	%	50	50	50	50	
		Medium	%	50	50	_	-	
		Low	%	55	55	_	-	
Heating	Temperature exchange efficiency	High	%	65	65	65	65	
		Medium	%	65	65	_	-	
		Low	%	70	70	_	-	
	Enthalpy exchange efficiency	High	%	60	60	60	60	
		Medium	%	60	60	-	-	
		Low	%	65	65	-	-	
Sound pressure level	Heat exchange mode	High	dB(A)	39	40	51	53	
		Medium	dB(A)	38	39	-	-	
		Low	dB(A)	32	33	-	-	
	Bypass mode	High	dB(A)	40	41	52	54	
		Medium	dB(A)	39	40	-	-	
		Low	dB(A)	34	35	-	-	
Net dimension (W×D×H)			mm	1286×1006×388	1286×1256×388	1600×1270×540	1650×1470×540	
Packing size (W×D×H)			mm	1380×1100×573	1390×1350×580	1680×1350×720	1760×1580×720	
Net/gross weight			kg	62/88	79/110	163/224	182/247	
Casing					Galvanized	steel plate		
Heat exchange system				Air to air cross flow total heat (sensible heat + latent heat) exchange				
Heat exchange element material				Specially processed nonflammable paper				
	Type			Centrifugal fan				
Fan	Airflow rate	High	m³/h	800	1000	1500	2000	
		Medium	m³/h	800	1000	_	-	
		Low	m³/h	600	750	_	-	
	ESP	High	Pa	100	100	160	170	
		Medium	Pa	82	85	_	-	
		Low	Pa	54	58	_	_	
	Motor output		W	360	360	450	450	
Duct diameter			mm	Ф242	Ф242	346×326	346×326	
Operating temperature rang	7A		°C		-7~43 DR 80	% RH or less		

- 1. For the units model of HRV (200–1000), there are 3-speed adjustable air volume (Hi, Med, Low), but for the units model of HRV (1500–2000), there are only 1-speed which cannot be adjusted.
- 2. Sound level is measured at 1.4m below the center of the body in an anechoic chamber.
- 2. Sold letter is measured at 1.4m below the center of the body in an alternote chamber.

  3. Efficiency is measured under the following conditions:

  \* Cooling Condition: Air Exhaust Temp. 27°C DB, 19.5°C WB., Fresh Air Temp. 35°C DB, 28°C WB.

  \* Heating Condition: Air Exhaust Temp. 21°C DB, 13°C WB., Fresh Air Temp. 5°C DB, 2°C WB.